



		THREAD TOLERANCE SPECIFICATIONS PER DIN ISO 965	SURFACE FINISH PER DIN ISO 1302	MILACRON CONFIDENTIAL	THIS DRAWING IS THE PROPERTY OF MILACRON. ITS POSSESSION DOES NOT AUTHORIZE YOU TO MAKE THE DESIGN SHOWN. THE INFORMATION IT CONTAINS MAY NOT BE PROVIDED TO OTHERS.	
		TOLERANCE CLASSES ARE INTERNAL THREAD 6g EXTERNAL THREAD 6g	GENERAL TOLERANCES PER DIN ISO 2768 >0.5 TO 6±0.1		SCALE	WEIGHT KG
		GEOMETRIC FORM AND POSITION TOLERANCE CONFORM TO DIN ISO 1101	>6 TO 30±0.2 >30 TO 120±0.3 >120 TO 400±0.5 >400 TO 1000±0.8	DRAWN BY N.SURATI	DATE 2012-03-16	DESCRIPTION 2 22MM/28MM/32MM INJ. UNIT
		CAST PART TOLERANCES PER ISO 8062 CLASS CT13	>1000 TO 2000±1.2 >2000 TO 4000±2.0	CHECK BY P.DAVE	DATE 2012-03-16	MATERIAL FINISH
		WELDED STRUCTURES WITHOUT TOLERANCE DATA CONFORM TO ISO 13920-BF		APPROVED J.SHAH		PRECISION
				QUANTITY 5300518	DRAWINGS NO	PRODUCT CLASS
				ALL DIMENSIONS ARE IN MILLIMETERS	000	0MT0050
				FIRST ANGLE PROJECTION	PART NO 10909174	
				BREAK NON-DIMENSIONED EDGES ACCORDING TO DIN ISO 13715	-0.8 ±0.8	REV 1 OF 1
					-0.3 ±0.3	DESIGN AUTHORITY FMIL
						A2

DATE	CHG BY/REV	CHANGE
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