



Die-Sep Mold Separator
Quote Request Form



Company name: _____	DME Acct #: _____
Contact name: _____	PO #: _____
Phone: _____	Fax #: _____
Address: _____	E-mail: _____
City: _____	State: _____
ZIP: _____	Country: _____

Weights & Dimensions

What is the weight of your heaviest mold?

- Less than 3,000 pounds / less than 1361 kilograms
- 3,000 - 6,000 pounds / 1361 - 2721 kilograms
- 6,000 - 10,000 pounds / 2721 - 4536 kilograms
- 10,000 - 16,000 pounds / 4536 - 7257 kilograms
- 16,000 - 25,000 pounds / 7257 - 11,340 kilograms
- 25,000 - 50,000 pounds / 11,340 - 22,680 kilograms
- 50,000 - 75,000 pounds / 22,680 - 34,019 kilograms
- Greater than 75,000 pounds / 34,019 kilograms

What is the weight of your lightest mold?

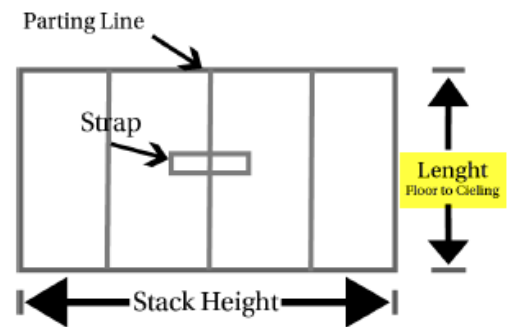
- Less than 200 pounds / Less than 91 kilograms
- 200 - 500 pounds / 91 - 227 kilograms
- 500 - 2,000 pounds / 227 - 907 kilograms
- Greater than 2,000 pounds / 907 kilograms

What is the width of your widest mold?

- 22 inches / 55.88 centimeters or less
- 22 - 35 inches / 55.88 - 89 centimeters
- 35 -47 inches / 89 - 119 centimeters
- 47 - 59 inches / 119 - 150 centimeters
- 59 - 71 inches / 150 - 180
- Greater than 71 inches / 180 centimeters

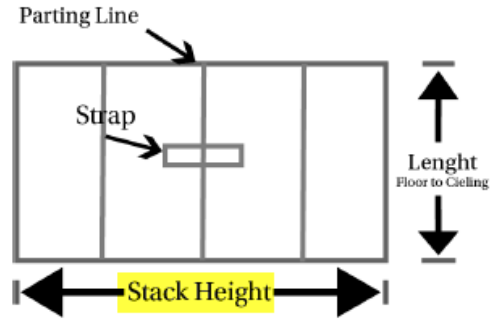
What is the length (floor to ceiling) of your tallest mold?

- Less than 20 inches / 51.8 centimeters
- Less than 30 inches / 76.2 centimeters
- Less than 40 inches / 101.6 centimeters
- Less than 50 inches / 127 centimeters
- Less than 60 inches / 152.4 centimeters
- Less than 70 inches / 177.8 centimeters
- Less than 80 inches / 203.2 centimeters
- Less than 90 inches / 228.6 centimeters
- Less than 100 inches / 254 centimeters
- Less than 110 inches / 279.4 centimeters
- Less than 120 inches / 304.8 centimeters
- If greater than 120 inches / 304.8 centimeters, state actual height.



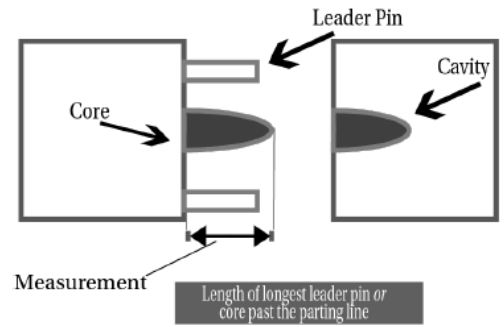
What is the stack height of your largest (thickest) mold?

Please be accurate and include measurement type (inches, mm, cm, etc.)



What is the measurement of the longest leader pin or core protruding past the parting line?

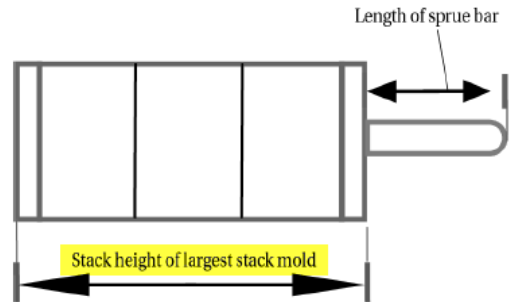
Please be accurate and include measurement type (inches, mm, cm, etc.)



Do you have any stack molds? Yes No

What is the thickest stack height of your largest stack mold?

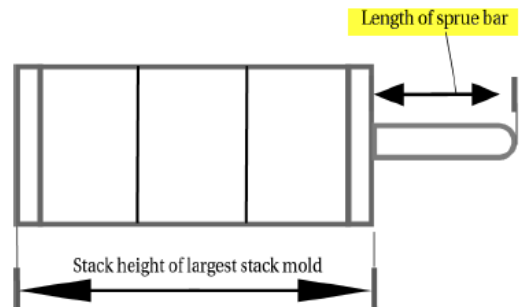
Please be accurate and include measurement type (inches, mm, cm, etc.)



What is the longest length that any sprue bar or locating ring protrudes from the front of any mold?

Please be accurate and include measurement type (inches, mm, cm, etc.)

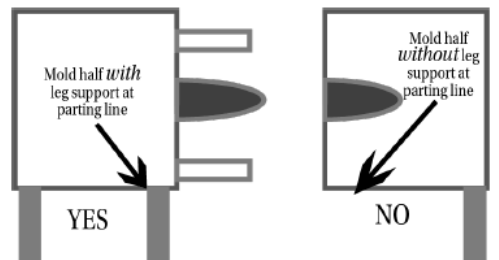
WARNING: Overstating this will unnecessarily lengthen the machine



Do any of your molds have legs or feet		Yes		No		NA
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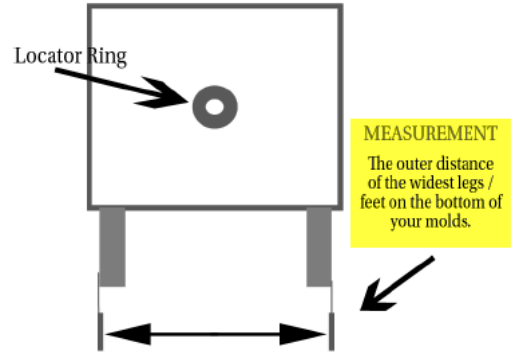
Will Mold halves stand on their own independently when the mold is open?

(Asked another way: Do both halves of your mold have legs at the parting line –total at least four legs?)

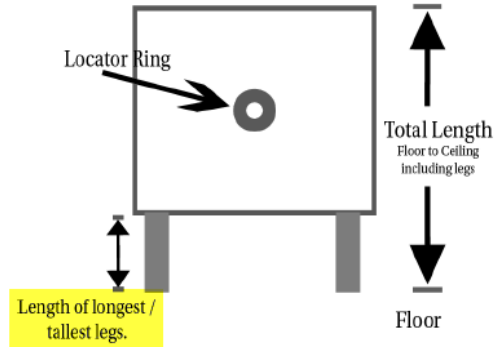


What is the widest outside dimension (OD) of the legs/feet of any of your molds?

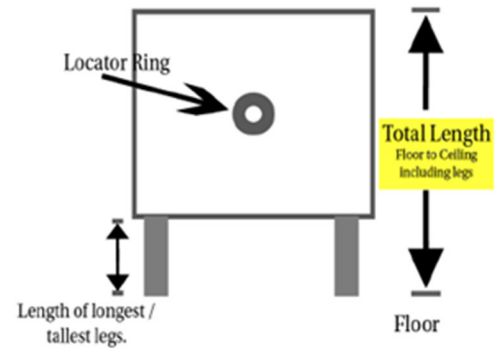
Please be accurate and include measurement type (inches, mm, cm, etc.)



How tall are the longest legs/feet?

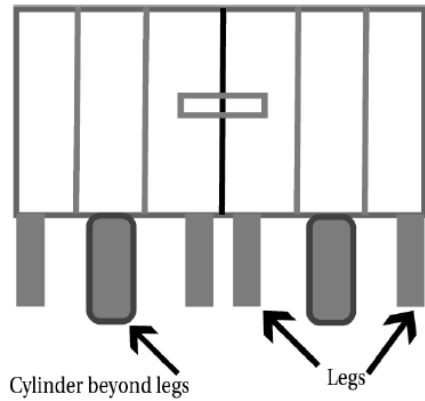


What is the length (floor to ceiling) or the tallest molds including legs?



Are there any cylinders on the bottom of molds that extend beyond the legs/feet?

Yes
No



Do you mold thermoset? Yes No

What is the weight of your heaviest thermoset mold?

Do you have any Quick Change Molds? Yes No

Are all booster pins flush with the mold after removal of any insulator plates?

Yes No NA

What electrical voltage does your tool room use that we should prepare your machine with?

- 208 volt, single phase (United States)
 - 230 volt, three phase (United States)
 - 480 volt, three phase (United States)
 - 230 volt, single phase, 50 hertz (European Union)
 - 400 volt, three phase (European Union)
 - For other countries or specialty applications (please specify)
-

How many day per week does your tool room open molds?

- 1
 - 2
 - 3
 - 4
 - 5
 - 6
 - 7
-

How many week per year does you tool room open molds?

On average, how many molds does the tool room open/service per day?

What percentage of your mold require 2 technicians to open?

- None
 - 10%
 - 20%
 - 30%
 - 40%
 - 50%
 - 60%
 - 70%
 - 80%
 - 90%
 - 100%
-

What is the average hourly pay rate for your tool room technicians in U.S. dollars?

Email completed form to: dme@milacron.com

Or Fax completed form to:

United States 888-808-4363 • Canada 800-461-9965

• International 248-544-5113